

Date: Wednesday, 3/29/2006 3:19:44 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SPACEDOOR INSTALLATION	
<b>Job Number</b> :	26394			
<b>Estimate Number</b> :	10568			
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D412694011	
<b>This Issue</b> :	3/29/2006	<b>S.O. No.</b> :	N/A	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A	
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A	
<b>Previous Run</b> :	26316	<b>Drawing Revision</b> :	N/A	
	<b>Type</b> :	<b>Material</b> :	N/A	
	SMALL /MED FAB	<b>Due Date</b> :	4/5/2006	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Written By</b> :	SEE COMMENT BELOW			
<b>Checked &amp; Approved By</b> :	SEE ABOVE, USER & DATE.			
<b>Comment</b> :	Est Rev:A 05.04.27 New Issue KJ/RF			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-694-011 CHG003

DA 06/04/03 ①

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412694015	Replacement Window Kit
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 D412-694-015 Replacement Window Kit

B24692 2 mcy

B22020 1 mcy

B24745 1 mcy

4.0	D41269401	Door Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-694-01 Door Assembly

B246317

①

5.0	D41269402	Door Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-694-02 Door Assembly

B246318

①

Date: Wednesday, 3/29/2006 3:19:45 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEDOOR INSTALLATION

Job Number: 26394

Part Number: D412694011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D41269403

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-694-03 Door Assembly

B 26317

①

7.0

D41269404

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-694-04 Door Assembly

B 26318

C 26104104 ①

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u

06104104 ①

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-011

Location:

PPP Rev:

F

C 26104104 ①

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06104104 ①

Job Completion



u 06104104

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	26394
<b>Description:</b> Door Assembly	<b>Part Number:</b>	D412-694-02
		D412-694-04
<b>Dwg:</b> D412-694 Rev. B page 2,3,4,5,6	<b>Qty:</b>	
<b>Ref:</b> D3140 Rev. C page 1, 2		Page 11 of 11

Step	Location	Procedure	By	Date	Qty																																																												
71	KP	<div>Pick: Packing Kit</div> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2126-0730 ✓</td><td>Seal</td><td>B24668 ✓</td></tr><tr><td>2</td><td>D3090-1 ✓</td><td>Shim</td><td>B18037 ✓</td></tr><tr><td>2</td><td>D3090-3 ✓</td><td>Shim</td><td>B18040 ✓</td></tr><tr><td>1</td><td>D3108-1 ✓</td><td>Decal</td><td>B18625 ✓</td></tr><tr><td>1</td><td>D3108-2 ✓</td><td>Decal</td><td>B17035 ✓</td></tr><tr><td>2</td><td>D3108-3 ✓</td><td>Decal</td><td>B17037 ✓</td></tr><tr><td>2</td><td>D3108-5 ✓</td><td>Decal</td><td>B18628 ✓</td></tr><tr><td>1</td><td>D3108-7 ✓</td><td>Decal</td><td>B1863 ✓</td></tr><tr><td>1</td><td>D3116-1-0500 ✓</td><td>Seal</td><td>B17295 ✓</td></tr><tr><td>1</td><td>D3116-3-0500 ✓</td><td>Seal</td><td>B17296 ✓</td></tr><tr><td>2</td><td>D3118-3 ✓</td><td>Sign Assembly</td><td>B24281 ✓</td></tr><tr><td>2</td><td>D3118-5 ✓</td><td>Sign Assembly</td><td>ix B24698 / 1x B23363 ✓</td></tr><tr><td>2</td><td>D3128-1 ✓</td><td>Shim</td><td><del>B18643</del> B18643 ✓</td></tr><tr><td>1</td><td>D3300-1 ✓</td><td>Window</td><td>B26396-1 ✓</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2126-0730 ✓	Seal	B24668 ✓	2	D3090-1 ✓	Shim	B18037 ✓	2	D3090-3 ✓	Shim	B18040 ✓	1	D3108-1 ✓	Decal	B18625 ✓	1	D3108-2 ✓	Decal	B17035 ✓	2	D3108-3 ✓	Decal	B17037 ✓	2	D3108-5 ✓	Decal	B18628 ✓	1	D3108-7 ✓	Decal	B1863 ✓	1	D3116-1-0500 ✓	Seal	B17295 ✓	1	D3116-3-0500 ✓	Seal	B17296 ✓	2	D3118-3 ✓	Sign Assembly	B24281 ✓	2	D3118-5 ✓	Sign Assembly	ix B24698 / 1x B23363 ✓	2	D3128-1 ✓	Shim	<del>B18643</del> B18643 ✓	1	D3300-1 ✓	Window	B26396-1 ✓			
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74	DC	Close W/O Inspect Level 21																																																															

Rev	Date	Change	Revised By	Approved
A	05.06.28	New issue	KJ/RF	RF

PRELIMINARY ISSUE

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	26394
<b>Description:</b> Door Assembly	<b>Part Number:</b>	D412-694-01 D412-694-03
<b>Dwg:</b> D412-694 Rev. B page 2,3,4,5,6	<b>Qty:</b>	
<b>Ref:</b> D3140 Rev. C page 1, 2		Page 11 of 11

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